

IN THE SPECIFICATION

Please amend/replace the below identified paragraph(s) as indicated, strikeout or double bracketed portions deleted, underlined items added:

>Page 6, first and only full paragraph thereon, beginning at line 3 (¶0022 as published), should be replaced, so as to now read in its entirety:

Advance of the panel 10 directs it to an additional roller 17 within the arching section. The upper surface/contact point between the roller 17 and the panel 10 is generally coplanar with the pan 11 ~~of the pan 11~~ of the panel 10 (see FIG. 1). An arching follower 18 is pivotally connected to the rotational axis 19 of the roller 17 by a link 20. The link 20 extends from the axis 19 of roller 17 to the rotational axis 21 of the follower 18 allowing the follower 18 to move in the directions of the arrow 22. The follower 18 may be positioned directly above the roller 17 such that the panel will pass through the arching section (consisting essentially of roller 17 and follower 18) without providing an arch to the panel 10. However, an urging of the follower 18 in the direction of the movement of the panel 10 causes the follower 18 to pivot downwardly relative to the plane of the pan 11, this position being illustrated in phantom in FIG. 2. With the follower 18 in such an arching position, further advance of the panel 10 will deflect the panel 10 downwardly causing the legs 12 to stretch and set an arch in the panel 10.